



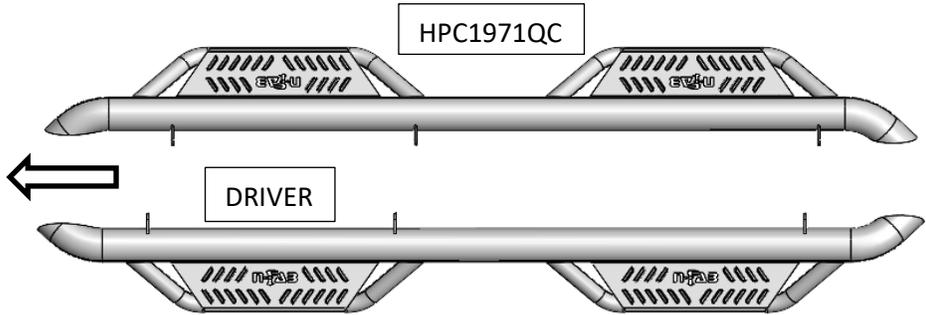
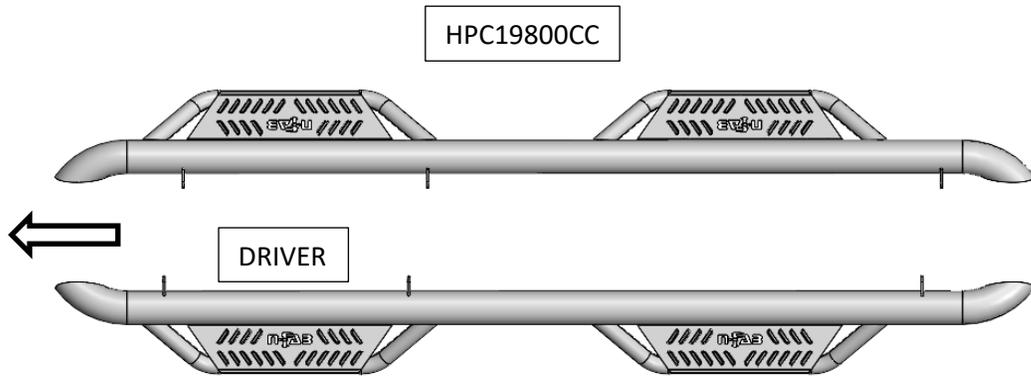
I-SHEET NUMBER: INST-00098
 PART NUMBER: HPC1980CC-TX HPC1980CC-SS
 HPC1971QC-TX HPC1971QC-SS
 PRODUCT: PODIUM HOOP STEP
 APPLICATION: CHEVY/GM CC
 1500/2500/3500/GAS/ DIESEL

| HARDWARE DESCRIPTION | QTY. |
|-----------------------------|------|
| # HWKT-03054X | |
| M8X30mm Hex Cap with washer | 12 |
| M10X25mm Carriage bolt | 12 |
| M10 hex nut | 12 |
| PARTS INCLUDED | QTY |
| Driver Side step | 1 |
| Passenger side step | 1 |
| Mounting Bracket | 6 |



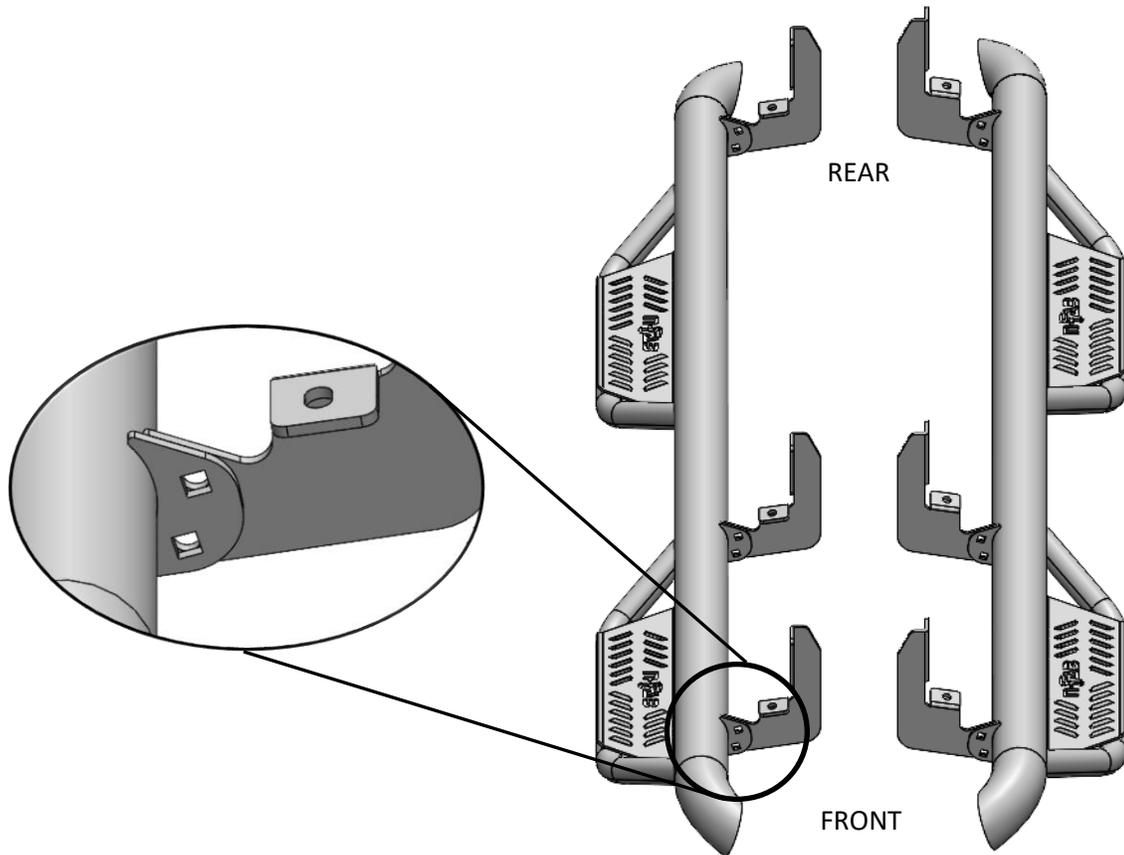
DO NOT USE IMPACT TOOLS

Step 1: Locate the driver side step rail.



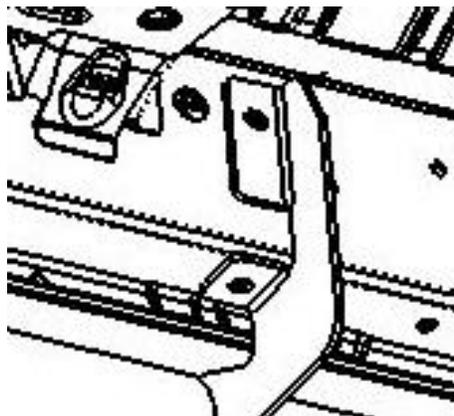
Step 2 Install the (x6) mounting brackets to each attachment point on the main tube and leave loose for now.

**** **NOTE:** *The brackets will attach to the backside of the mounting flange with the threaded end of the carriage bolt facing towards the REAR of the step. ****



Step 3 Carefully raise the Nerf Step up into position aligning the mounting brackets with the factory-threaded holes. Beginning with the center bracket start one of the supplied M8x30mm Hex bolts in the upper mount and finger tighten. This will allow the Nerf step to be suspended while you start the remainder of the hardware.

Step 4 Next, start all remainder hardware in the factory locations and leave loose.





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Step 5 After final adjustment fully tighten (x3) brackets to the factory body mounts.
Step 6 Next, fully tighten (x3) brackets to the mounting flanges on the main tube.
Step 7 Repeat steps 3-6 for the passenger side.

